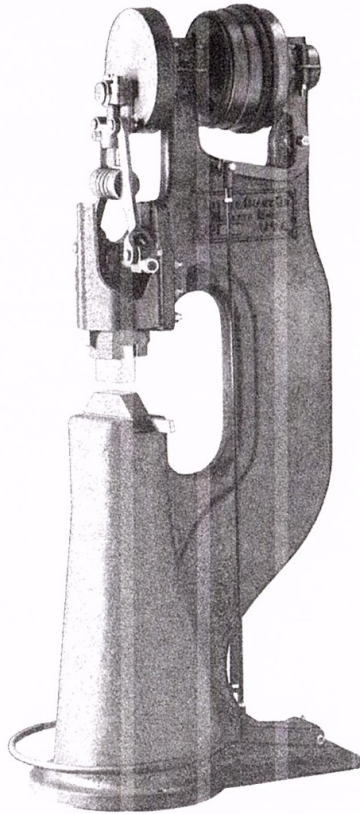
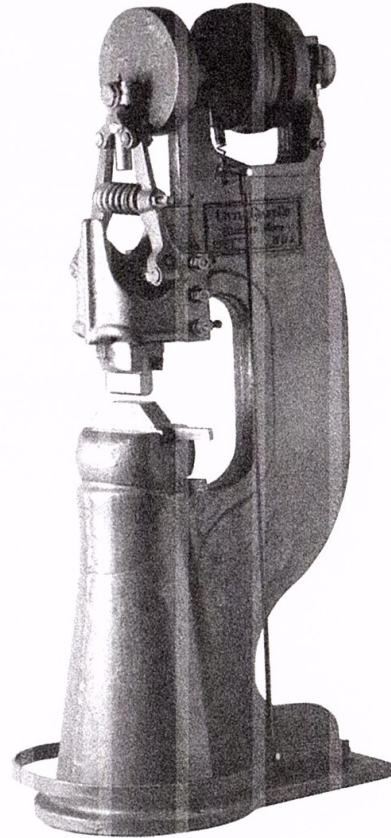


# EVOLUTION OF A GIANT



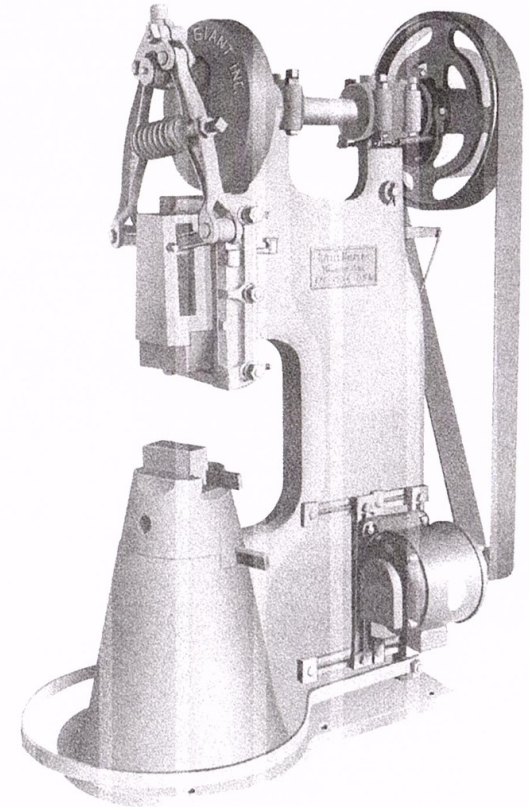
Old Style

25 LB.....#1-4258 (1908-29)  
 50 LB\*.....#788-4999 (1905-1926)  
 100 LB.....#1-820 (1905-28)  
 250 LB.....#1-246 (1916-25)  
 ---one piece, wraparound ram guide  
 ---lower die installed directly in frame  
 ---spring adjustment at right toggle link  
 ---pitman points down  
 \*50 LB machines #1-787 (1895-1904) have many variations in frame and front end components, and may not be marked.



Transitional

25 LB.....#4259-5999 (1929-41)  
 50 LB.....#5000-5999 (1926-41)  
 100LB.....#821- 999 (1928-37)  
 ---some machines have variations in frame, ram, arm, link & guide configurations  
 ---lower die installed in removable die block  
 ---spring adjustment bolt is through right arm  
 ---pitman points down  
 \*25lb # 4629 is the start of the throw bolt frame and cast iron ram guide.



New Style

25 LB.....#6000-8876 (1941-81)  
 50 LB.....#6000-7363 (1941-84)  
 100 LB.....#1000-1583 (1938-80)  
 250 LB.....#301-585 (1925-79)  
 500 LB.....#501-566 (1918-79)  
 ---2 piece gib style ram guides  
 ---lower die installed in removable die block  
 ---spring adjustment bolt is through right arm  
 ---pitman points up