

25 LB Parts			
Part #	Part Name & Description	Serial #	Price
NOTE	*Please note Castings may have porosity (voids) and irregularities that are normal*		
H01	Frame: Not Available	All	
H2	Ram or Head for Old Style	1-4650	501.00
H02	Ram or Head for Transitional Style: Not Available. Use H2 Ram w/ H19 & H20	4651-5999	
H002	Ram or Head for New Style	6000 & Up	510.00
H3	Ram Guide—Wrap Around Design for Old Style	1-4628	405.00
H03	Ram Guide—Cast Guide for Transitional Style: Not Available	4629-5999	
H003	Ram Guide—Side Gib Design for New Style: Indicate Left or Right	6000 & Up	182.00 ea.
H3B	Brass Angle for Relining H3 Ram Guide	1-4628	34.00
H4	Crank Plate or Flywheel	1-5999	NA
H04	Crank Plate or Flywheel	6000 & Up	NA
H4K	Flywheel Key (CALL WITH DIMENSIONS)	All	24.00
H5	Pulley: Not Available	All	
H5B	Bronze Pulley Bushings (2 per Set) Will not replace babbitt bearing on babbitted pulleys.	Later models	59.00 per Set
H06	Friction Spider: Inner Portion of Clutch Assembly: (Wood Block Style)	Varies	348.00
H6K	Spider Key: Center Clutch (CALL WITH DIMENSIONS)		24.00
H06K	Spider Key: Rear Clutch (CALL WITH DIMENSIONS)		24.00
H7 - F	Upper Die—Flat Oversize: Work Face Size 2" x 3"	All	156.00
H7 - D	Upper Die—Drawing Oversize: Work Face Size 2" x 3"	All	160.00
H8 - F	Lower Die—Flat: Work Face Size 2" x 3"	All	191.00
H8 - D	Lower Die—Drawing: Work Face Size 2" x 3"	All	202.00
H7 - C	Upper Combination Die, ½ Flat and ½ Drawing. Work Face Size 2" x 4"	All	170.00
H8 - C	Lower Combination Die, ½ Flat and ½ Drawing. Work Face Size 2" x 4"	All	204.00
HDS - Base	Base for 2 Part Die System. Base Half Remains Installed, Top Half Is Interchangeable, Secured with Socket Head Cap Screws, Upper or Lower; (Must Specify)	All	118.00
HDS - FL	Flat Die Top for 2 Part Die System (Upper or Lower)	All	104.00
HDS - DR	Drawing Die Top for 2 Part Die System (Upper or Lower)	All	128.00
HDS - FC	Full Collar Die Top for 2 Part Die System (Lower)	All	121.00
HDS - HC	Half Collar Die Top for 2 Part Die System (Lower)	All	141.00
HDS - HR	Half Round Die Top for 2 Part Die System (Lower)	All	132.00
HDS - RC	Rail Cap Die Top for 2 Part Die System (Lower)	All	132.00
HDS - TX	Texturing Die Top for 2 Part Die System: Use Upper and Lower in Pairs for Heavy Texturing	All	136.00 ea.
HDS - C	Combination Die Top; ½ flat, ½ drawing. Recommended in pairs	All	140.00 ea.
H9-C	Crank Shaft: Center Clutch (Clutch Between Bearing Stanchions)	Varies	192.00
H9-M	Crank Shaft: Rear Clutch (Clutch Behind Rear Bearing)	Varies	210.00
H10B	Clutch Blocks: Maple, 2 per Set	Varies	38.00/Set
H10 Bolt	Bolts for Clutch Blocks: 4 Bolts with Nuts & Washers		2.50/Set
H10L	Clutch Lining: Fibrous Belting, 3/16" thick, 6" wide	Varies	16.00 per Ft.
H10R	Brass Machine Screw for Installing Clutch Lining: with Nut & Washer		.80 each
H11	Clutch Collar with Bolts, Washers and Nuts	All	84.00
H12	Toggle Arm for Old Style	1-4096	182.00
H120L	Left Toggle Arm for Transitional Style	4097-5999	Use H12 w/ H19 & H20
H121R	Right Toggle Arm for Transitional Style	4097-5999	Use H12 w/ H19 & H20
H012L	Left Toggle Arm for New Style	6000 & Up	194.00
H012R	Right Toggle Arm for New Style	6000 & Up	198.00

25 LB Parts			
H13	Bronze Crank Box & Pitman	1-4853	Use H013 Modified
H013 Modified	Steel Crank Box & Pitman—Will Replace H13 Bronze Pitman with Some Modifications. Must Use with H013B Special Bushing.	1-5999	148.50
H013B Special	Bronze Bushing for H013 Modified Pitman		32.00
H013	Steel Crank Box & Pitman	4854 & Up	148.50
H013B	Bronze Bushing for H013 Pitman	4854 & Up	32.00
H013W	Pitman Washer	4854 & Up	24.00
H14	Crosshead	All	121.00
H15	Tension Spring: 4 3/8" Long (+ or – 1/8")	All	70.00
H16	Crank Pin for Old Style (CALL WITH DIMENSIONS)	1-4853	68.00
H016	Crank Pin for Transitional & New Style (CALL WITH DIMENSIONS)	4854 & Up	68.00
H17	Upper Toggle Pin: Standard .500 Diameter	All	11.00
H18	Lower Toggle Pin: Standard .625 Diameter	All	12.00
H18 OS	Lower Toggle Pin: .687 Diameter (1/16" Oversize)	All	12.00
H19	Toggle Link: Non-Adjustable Eye & Tee (Can Be Made Adjustable Using H20 & H21)	1-4650	76.00
H019	Toggle Link: Double Eye for New Style. Uses 2 H019B Bushings.	4651 & Up	83.50
H019B	Bronze Bushing for H019 Toggle Link. 2 per Link.	4651 & Up	10.00 each
H20	Toggle Link: Threaded Tee	1-4650	74.00
H20N	Hex Nut and Jam Nut for H20 Link	1-4650	1.80
H21	Tension Adjusting Knuckle	1-4650	44.00
H22	Foot Tread	All	98.00
H23	Tread Pivot Pin: Oversize	All	30.00
H24	Clutch Fork Bolt: Oversize	All	26.00
H25	Tread Rod: With 2 Clevis. (CALL WITH LENGTH)	All	53.00
H25C	3/8" Clevis with pin for building Tread Rod	All	11.00 ea.
H27	Box Cap, Front		88.00
H28	Box Cap, Rear		55.00
H29	Clutch Fork		134.00
H30	Tread Spring only: Replacement for Spring on Clutch Fork.	All	26.00
H30Assy	Tread Spring with all mounting hardware	All	52.00
H31	Die Block, Sow Block or Anvil Block	4258-5999	460.00
H031	Die Block, Sow Block or Anvil Block: Solid, Not Hollow	6000 & Up	470.00
H32	Upper Die Key	All	26.00
H32US	Under Size Upper Die Key (CALL WITH DIMENSIONS)		36.00
H33 Old	Lower Die Key: 1° Old Style	1-4257	28.00
H33New	Lower Die Key: 2° New Style	4258-Up	28.00
H34	Die Block Key	4258-Up	28.00
H35	Tension Adjusting Screw: for Use with H012R Arm	4097 & Up	16.00
H35N	Nut for Tension Adjusting Screw	4097 & Up	1.00
H36	Tension Adjusting Washer: Spring Cap	4097 & Up	49.00
H38	Ram Guide Bolt for New Style: 3 Required	4629 & Up	28.00/ea.
H38W	Thick Hardened Washer for Ram Guide Bolt: 2 per Bolt	6000 & Up	2.40/ea.
H38N	Nut for Ram Guide Bolt: 2 per Bolt	6000 & Up	.45/ea.
H39	Ram Guide Adjusting Screw & Nut (Set of 2 Bolts and 2 Nuts)	6000 & Up	4.00
H40	Ram Pin for New Style	6000 & Up	12.00/ea.
H40S	Ram Pin Set Screw & Nut	6000 & Up	1.00
HBS	Bearing Shim Pak: Assorted Thickness Gasket Material	All	28.00
HRS	Ram Guide Shim Pak: Assorted Thickness Gasket Material	1-4628	26.00
Motor Mount	Motor Mount Kit: Mounts High on Side of Frame, 3 Way Adjustment	All	160.00

50 LB Parts			
Part #	Part Name & Description	Serial #	Price
NOTE	*Please note Castings may have porosity (voids) and irregularities that are normal*		
K01	Frame: Not Available	All	
K2	Ram or Head for Old Style	500-5572	727.00
K02	Ram or Head for Transitional Style: Not Available. Use K2 Ram w/ K19 & 20	5573-5999	
K002	Ram or Head for New Style	6000 & Up	692.00
K3	Ram Guide—Wrap Around Design for Old Style	500-5544	462.00
K3B	Brass Angle for Lining Ram Guide	500-5544	40.00
K03	Ram Guide—Cast Guide for Transitional Style: Not Available	5545-5999	
K003	Ram Guide—Side Gib Design for New Style: Indicate Left or Right	6000 & Up	218.00
K4	Crank Plate or Flywheel: Not Available		
K04	Crank Plate or Flywheel: Not Available		
K4K	Flywheel Key (CALL WITH DIMENSIONS)	All	24.00
K5	Pulley: Not Available		
K5B	Bronze Pulley Bushings (2 per Set) Will not replace babbitt bearing on babbitted pulleys. (CALL WITH DIMENSIONS)	Later models	145.00 per Set
K06	Friction Spider: Inner Portion of Clutch Assembly: (Wood Block Style)	Varies	374.00
K6K	Spider Key: Center Clutch (CALL WITH DIMENSIONS)		24.00
K06K	Spider Key: Rear Clutch (CALL WITH DIMENSIONS)		24.00
K7F-OS	Upper Die—Flat Oversize: Work Face Size 2 1/2" x 4"	All	182.00
K7D-OS	Upper Die—Drawing Oversize: Work Face Size 2 1/2" x 4"	All	198.00
K8-F	Lower Die—Flat: Work Face Size 2 1/2" x 4" (Square Shoulders & Divots)	All	226.00
K8-D	Lower Die—Drawing: Work Face Size 2 1/2" x 4" (Square Shoulders & Divots)	All	241.00
K7-C	Upr. Combo Die, 1/2 Flat and 1/2 Drawing. Work Face Size 2-1/2" x 5"	All	205.50
K8-C	Lwr. Combo Die, 1/2 Flat and 1/2 Drawing; Work Face Size 2-1/2" x 5"	All	245.50
KDS Base	Base for 2 Part Die System. Base Half Remains Installed, Top Half Is Interchangeable, Secured with Socket Head Cap Screws, Upper or Lower; (Must Specify)	All	154.00
KDS-FL	Flat Die Top for 2 Part Die System (Upper or Lower)	All	131.00
KDS-DR	Drawing Die Top for 2 Part Die System (Upper or Lower)	All	146.00
KDS Combo	Combination Die Tops, 1/2 Flat, 1/2 Drawing. Work Face Size 2 1/2" x 4" Recommended in pairs!	All	171.00 ea.
HDS-FC	Full Collar Die Top for 2 Part Die System (Lower)	All	136.00
HDS-HC	Half Collar Die Top for 2 Part Die System (Lower)	All	141.00
HDS-HR	Half Round Die Top for 2 Part Die System (Lower)	All	132.00
HDS-RC	Rail Cap Die Top for 2 Part Die System (Lower)	All	132.00
HDS-TX	Texturing Die Top for 2 Part Die System: Upper & Lower Used in Pairs for Heavy Texturing		136.00 ea
K9-C	Crank Shaft: Center Clutch (Clutch Between Bearing Stanchions)	Varies	205.00
K9-M	Crank Shaft: Rear Clutch (Clutch Behind Rear Bearing)	Varies	204.00
K10B	Clutch Blocks: Maple, 2 per Set	Varies	42.00/Set
K10 Bolt	Bolts for Clutch Blocks: 4 Bolts with Nuts & Washers		3.50/Set
K10L	Clutch Lining: Fibrous Belting, 3/16" thick, 6" wide	Varies	16.00/Ft.
K10R	Brass Machine Screw for Installing Clutch Lining: with Nut & Washer		.80 each
K11	Clutch Collar with Bolts, Washers and Nuts	All	112.00
K12	Toggle Arm for Old Style	500-5096	241.00
K120L	Left Toggle Arm for Transitional Style: Not Available. Use K12 Arm.	5097-5999	
K121R	Right Toggle Arm for Transitional Style: Not Available. Use K12 Arm.	5097-5999	
K012L	Left Toggle Arm for New Style	6000 & Up	228.00
K012R	Right Toggle Arm for New Style	6000 & Up	238.00

50 LB Parts			
K13	Bronze Crank Box & Pitman	500-5683	Use K013 Modified
K013 Modified	Steel Crank Box & Pitman—Will Replace K13 Bronze Pitman with Some Modifications. Must Use with K013B Special Bushing.	500-5683	189.00
K013B Special	Bronze Bushing for K013 Modified Pitman	500-5683	46.00
K013	Steel Crank Box & Pitman	5684 & Up	189.00
K013B	Bronze Bushing for K013 Pitman	5684 & Up	36.00
K013W	Pitman Washer	5684 & Up	24.00
K14	Crosshead	All	178.00
K15	Tension Spring for Old Style: 5 5/8" Long (+ or - 1/8")	500-5999	84.00
K015	Tension Spring for New Style: 6 1/2" Long (+ or - 1/8")	6000 & Up	84.00
K16	Crank Pin for Old Style (CALL WITH DIMENSIONS)	500-5683	86.00
K016	Crank Pin for Transitional & New Style (CALL WITH DIMENSIONS)	5684 & Up	86.00
K17	Upper Toggle Pin: Standard .625 Diameter	All	12.00
K17 OS	Upper Toggle Pin: .687 Diameter (1/16" Oversize)	All	12.00
K17 OS	Upper Toggle Pin: .750 Diameter (1/8" Oversize)	All	12.00
K18	Lower Toggle Pin: Standard .750 Diameter	All	13.00
K18 OS	Lower Toggle Pin: .875 Diameter (1/8" Oversize)	All	13.00
K19	Toggle Link: Non-Adjustable Eye & Tee (Can Be Made Adjustable Using K20 & K21)	500-5572	89.00
K019	Toggle Link: Double Eye for New Style. Uses 2 K019B Bushings.	5573 & Up	102.00
K019B	Bronze Bushing for K019 Toggle Link. 2 per Link.	5573 & Up	13.00 each
K20	Toggle Link: Threaded Tee	500-5572	90.00
K20N	Hex Nut and Jam Nut for K20 Link	500-5572	2.40
K21	Tension Adjusting Knuckle	500-5572	62.00
K23	Tread Pivot Pin: Oversize	All	48.00
K24	Clutch Fork Bolt: Oversize	All	39.00
K25	Tread Rod: With 2 Clevis. (CALL WITH LENGTH)	All	55.00
K25C	7/16" Clevis for Building Tread Rod	All	13.00 each
K29	Clutch Fork		135.00
K30	Tread Spring: Replacement for Spring on Clutch Fork. Install on Tread	All	26.00
K30Assy	Tread Spring with all Mounting Hardware	All	52.00
K31	Die Block, Sow Block or Anvil Block	5000-5621	694.00
K031	Die Block, Sow Block or Anvil Block: Solid, Not Hollow	5622 & Up	848.00
K32	Upper Die Key	All	28.00
K33 Old	Lower Die Key: 1° Old Style	500-4999	32.00
K33 New	Lower Die Key: 2° New Style	5000-Up	32.00
K34	Die Block Key	5000-Up	32.00
K35	Tension Adjusting Screw: for Use with K012R Arm	5097 & Up	26.00
K35N	Nut for Tension Adjusting Screw	5097 & Up	1.25
K36	Tension Adjusting Washer: Spring Cap	5097 & Up	58.00
K38	Ram Guide Bolt for New Style: 3 Required	5546 & Up	39.00 each
K38W	Thick ,Hardened ,Washer for Ram Guide Bolt: 2 per Bolt	5546 & Up	4.60 each
K38N	Nut for Ram Guide Bolt: 2 per Bolt	5546 & Up	.70 each
K39	Ram Guide Adjusting Screw & Nut (set of 2 bolts & 2 nuts)	6000 & Up	4.90
K40	Ram Pin for New Style	6000 & Up	16.00 each
K40 S	Ram Pin Set Screw	6000 & Up	1.00 each
KBS	Bearing Shim Pak: Assorted Thickness Gasket Material	All	42.00
KRS	Ram Guide Shim Pak: Assorted Thickness Gasket Material	500-5544	38.00
Motor Mount	Motor Mount Kit: Mounts High on Side of Frame, 3 Way Adjustment	All	160.00

100LB Parts			
Part #	Part Name & Description	Serial #	Price
NOTE	*Please note Castings may have porosity (voids) and irregularities that are normal*		
P3	Ram Guide—Wrap Around Design for Old Style	1-999	620.00
P003	Ram Guide—Side Gibb Design for New Style	1000 & Up	320.00
P4	Crank Plate or Flywheel: Not Available		
P5	Pulley: Not Available		
P5B	Bronze Pulley Bushings (2 per Set) Will <u>not</u> replace babbitt bearing on babbitted pulleys.	Later models	162.00 per Set
P6	Friction Spider: Inner Portion of Clutch Assembly. Not Available		
P6K	Spider Key: Center Clutch (CALL WITH DIMENSIONS)		46.00
P06K	Spider Key: Rear Clutch (CALL WITH DIMENSIONS)		46.00
P7 Flat	Upper Die—Flat: Work Face Size 3" x 6"	All	328.00
P7 Draw	Upper Die—Drawing: Work Face Size 3" x 6"	All	368.00
P7 XL Flat	Upper Die---Flat: Work Face 3" x 8"		360.00
P8 Flat	Lower Die—Flat: Work Face Size 3" x 6"	All	328.00
P8 Draw	Lower Die—Drawing: Work Face Size 3" x 6"	All	368.00
P8 XL Flat	Lower Die---Flat: Work Face Size 3" x 8"		360.00
P7 XL Combo	Upper Die---Combo ½ Flat and ½ Drawing. Work Face Size 3" x 8"		390.00
P8 XL Combo	Lower Die---Combo ½ Flat and ½ Drawing. Work Face Size 3" x 8"		380.00
PDS Base	Base for Interchangeable Die System; Upper or Lower; (Must Specify)	All	230.00
PDS FL	Flat Die Top for Interchangeable Die System	All	230.00
PDS DR	Drawing Die Top for Interchangeable Die System	All	240.00
PDS Combo	Combo--- Die Top ½ Flat & ½ Draw; for Interchangeable Die System	All	260.00
P9-C	Crank Shaft: Center Clutch (Clutch Between Bearing Stanchions)	Varies	328.00
P9-M	Crank Shaft: Rear Clutch (Clutch Behind Rear Bearing)	Varies	316.00
P10B	Clutch Blocks: Maple, 3 per Set	Varies	96.00/Set
P10B O.S.	Same as P10B but taller, for Spiders as required!		96.00/Set
P10 Bolt	Bolts for Clutch Blocks: 6 Bolts with Nuts & Washers		5.25/Set
P10L	Clutch Lining: Fibrous Belting, 3/16" thick, 6" wide	Varies	16.00/Ft.
P10R	Brass Machine Screw for Installing Clutch Lining: with Nut & Washer		.80 each
P11	Clutch Collar With Bolts	All	131.00
P12	Toggle Arm for Old Style: Not Available	1-821	
P120L	Left Toggle Arm for Transitional Style: Not Available.	821-999	
P121R	Right Toggle Arm for Transitional Style: Not Available.	821-999	
P012L	Left Toggle Arm for New Style	1000 & Up	405.00
P012R	Right Toggle Arm for New Style	1000 & Up	401.00
P13	Bronze Crank Box & Pitman: Not Available. Use P013 Modified.	1-999	
P013 Modified	Steel Crank Box & Pitman—Will Replace P13 Bronze Pitman with Some Modifications. Must Use with P013B Special Bushing.	1-999	370.00
P013B	Bronze Bushing for P013 Pitman or P013 Modified Pitman		48.00
P013	Steel Crank Box & Pitman	1000 & Up	271.00
P014	Crosshead	1000 & Up	336.00
P15	Tension Spring for Old Style: 7 ½" Long (+ or – 1/8")	1-999	240.00
P015	Tension Spring for New Style: 8" Long (+ or – 1/8")	1000 & Up	240.00
P16	Crank Pin for Old Style: Can be made upon request. Call for price.	1-999	
P016	Crank Pin for New Style: Can be made upon request. Call for price.	1000 & Up	
P17 Early	Upper Toggle Pin: Can be made upon request. Call for price.	1-999	28.00/ea
P17 Late	Upper Toggle Pin: Can be made upon request. Call for price.	1000 & Up	28.00/ea
P18 Early	Upper Toggle Pin: Can be made upon request. Call for price.	1-999	30.00/ea.
P18 Late	Lower Toggle Pin: Can be made upon request. Call for price.	1000 & Up	30.00/ea.
P19	Toggle Link: Non-Adjustable Eye & Tee for Old Style. (Can Be Made Adjustable Using P20 & P21)	1-999	170.50
P019	Toggle Link: Double Eye for New Style. Uses 2 P019B Bushings.	1000 & Up	190.00
P019B	Bronze Bushing for P019 Toggle Link. 2 per Link.	1000 & Up	32.00 each

P20	Toggle Link: Threaded Tee for Old Style	1-999	148.00
P20N	Hex Nut and Jam Nut for P20 Link	1-999	6.00
P21	Tension Adjusting Knuckle	1-999	78.00
P23	Tread Pivot Pin: 1/16" Oversize	All	76.00
P24	Clutch Fork Bolt: 1/16" Oversize	All	58.00
P25C	7/16" Clevis for Building Tread Rod	All	13.00 each
P30	Tread Spring: Replacement for Spring on Clutch Fork. Install on Tread	All	26.00
P031	Die Block, Sow Block or Anvil Block for New Style	1000 & Up	902.00
P32	Upper Die Key	All	46.00
P33	Lower Die Key	All	64.00
P34	Die Block Key	All	64.00
P35	Tension Adjusting Screw: for Use with P012R Arm	821 & Up	36.00
P35N	Nut for Tension Adjusting Screw	821 & Up	2.00
P36	Tension Adjusting Washer: Spring Cap	821 & Up	82.00
P38	Ram Guide Bolt for New Style: 3 Required	1000 & Up	46.00 each
P38W	Extra Thick Washer for Ram Guide Bolt: 2 per Bolt	1000 & Up	3.50 each
P38N	Nut for Ram Guide Bolt: 2 per Bolt	1000 & Up	1.50 each
P39	Ram Guide Adjusting Screw & Nut	1000 & Up	5.00
P40	Ram Pin for New Style	1000 & Up	28.00each
Motor Mount	Motor Mount Kit: Mounts High on Side of Frame, 3 Way Adjustment	All	262.00
250 LB Parts			
Part #	Part Name & Description	Serial #	Price
S7 Flat	Upper Die--Flat	All	472.00
S7 Draw	Upper Die---Drawing	All	496.00
S8 Flat	Lower Die--Flat	All	472.00
S8 Draw	Lower Die---Drawing	All	496.00
S10B	Wooden Clutch Blocks (set of 3)	Varies	132.00
S10L	Clutch Lining: 3/16" thick, 6" wide.	Varies	16.00/ft.
S14	Crosshead		
S15	Tension Spring (12 1/2" long) (+ or - 1/8")	All	564.00
S32	Upper Die Key	All	76.00
S33	Lower Die Key	All	80.00
S36	Tension Adjusting Washer; Spring Cap		105.00
	We have some miscellaneous parts for 250 LB Little Giants, and can make some new ones upon request. Call for price and availability.		
500 LB Parts			
	We have some miscellaneous parts for 500 LB Little Giants, and can make some new ones upon request. Call for price and availability.		

Little Giant Easy Helve Hammer Parts

Kerrihard Spring

90.00

Tension Spring.....\$78.00

Yoke Connection Sleeve.....\$53.67

Parts for Mayer Brothers Power Hammers

(made in Kaukauna & Antigo, Wisconsin; also known as Murray, Murco or Moloch brand)

Part	25 LB	50 LB	100 LB
Tension Spring	69.00	86.00	144.00
Upper Die--Flat	140.00	162.00	348.00
Upper Die--Draw	151.00	177.00	388.00
Upper Die--Combo	163.00	173.00	
Lower Die--Flat	173.00	201.00	348.00
Lower Die--Draw	182.00	222.00	388.00
Lower Die--Combo	205.00	215.00	
Die Base for Use w. Little Giant Die System; Upper or Lower	119.00	155.00	250.00
Die Key: Upper or Lower	28.00	32.00	52.00

Other 100 LB dies can be made upon request. Little Giant die system tops will work with these die system bases. Some Little Giant parts will interchange with Wisconsin hammer parts.

Little Giant Rebuilding DVD

3 ½ hours of professionally filmed and edited footage of Sid rebuilding a 25 LB Little Giant, step by step.
Repairs of individual components are covered, as well as rebabbiting, assembling and adjusting.
2 DVD Set.....\$95.00

Babbitting Supplies

Babbitt (Per Pound).....7.90/LB.
Babbittite Damming Compound (2 LB)....46.00

Babbitting Mandrel for 25 LB Little Giant (dummy shaft with 4 collars).....64.00
Babbitting Mandrel for 50 LB Little Giant (dummy shaft with 4 collars).....102.00

Collar for 25 LB Mandrel.....9.00 each
Collar for 50 LB Mandrel.....10.50 each

Approximate amount of babbitt needed:

Parts being rebabbitted:	25 LB Little Giant	50 LB Little Giant	100LB Little Giant
Main bearings, using old babbitt	9#	13.5#	18#
Main bearings, using all new babbitt	18#	22.5#	27#
Pulley bearing, using old babbitt	9#	13.5#	18#
Pulley bearing, using all new babbitt	13.5#	18#	22.5#

T-Shirts

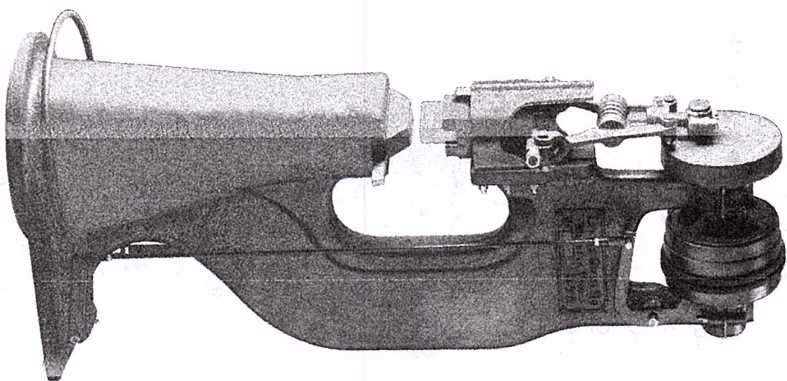
\$16 for M, L, XL \$18 for 2XL, 3XL

Repair Services

Prices May Vary Depending on Extent of Repair
Other Repairs Available; call for estimate.

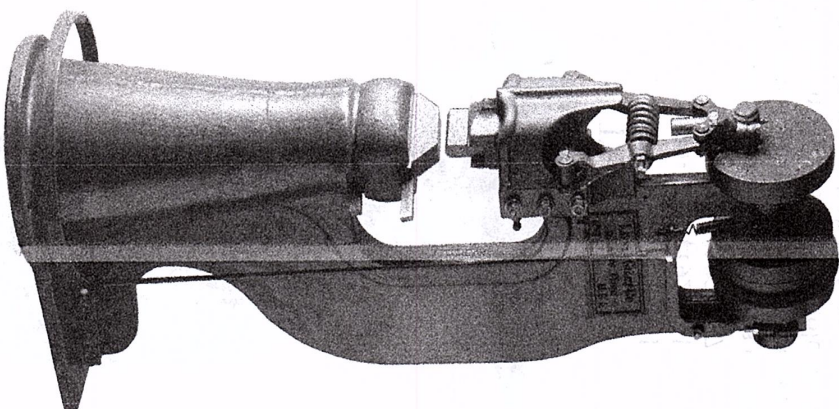
<u>Part</u>	<u>Repair</u>	<u>Price 25 LB</u>	<u>Price 50 LB</u>
Frame (machine must be in our shop)	Labor to Saw Frame & Machine New Dovetail on Old Style Machine to Install Die Block	\$470 Plus Die Block & Key	\$595 Plus Die Block & Key
Frame	Pour Fit & Adjust Babbitt Bearings	\$220	\$260
Ram	Weld & Machine Toggle Link Area (Old Style)	\$130	\$172
Ram Guide	Line Old Style Guide with Brass (includes brass angle iron)	\$92	\$128
Clutch Pulley	Pour & Bore Babbitt Bearing & Turn Clutch Surface	\$132	\$165
Clutch Pulley	Repair Clutch Collar Groove	\$280-400	\$280-570
Arm	Weld, Drill & Ream Pin Holes to Standard (per arm)	\$70	\$76
Crosshead	Weld, Drill & Ream Pin Holes to Standard	\$65	\$78

EVOLUTION OF A GIANT



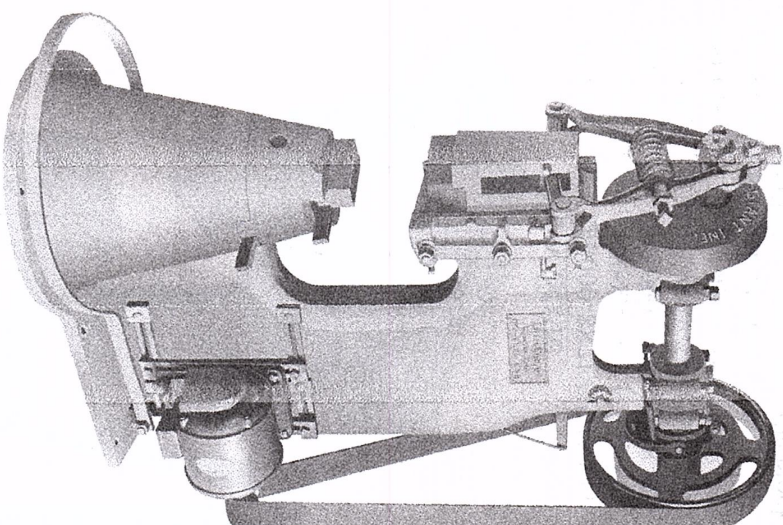
Old Style

- 25 LB.....#1-4258 (1908-29)
- 50 LB*.....#700-4999 (1904-1926)
- 100 LB.....#1-820 (1905-28)
- 250 LB.....#1-246 (1916-25)
- one piece, wraparound ram guide
- lower die installed directly in frame
- spring adjustment at right toggle link
- pitman points down
- *50 LB machines #1-683 (1895-1904) have many variations in frame and front end components, and may not be marked.



Transitional

- 25 LB.....#4259-5999 (1929-41)
- 50 LB.....#5000-5999 (1926-41)
- 100LB.....#821-999 (1928-37)
- some machines have variations in frame, ram, arm, link & guide configurations
- lower die installed in removable die block
- spring adjustment bolt is through right arm
- pitman points down



New Style

- 25 LB.....#6000-8871 (1941-81)
- 50 LB.....#6000-7363 (1941-84)
- 100 LB.....#1000-1574 (1938-80)
- 250 LB.....#301-585 (1925-79)
- 500 LB.....#501-566 (1918-79)
- 2 piece gib style ram guides
- lower die installed in removable die block
- spring adjustment bolt is through right arm
- pitman points up