

Evolution of a Giant



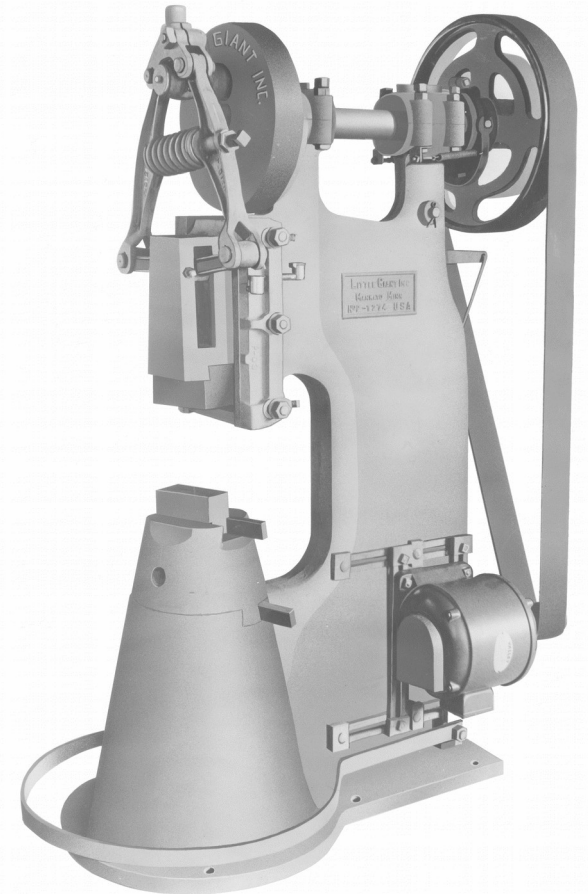
Old Style

- 25 LB.....#1-4258 (1908-29)
- 50 LB*.....#700-4999 (1904-1926)
- 100 LB.....#1-820 (1905-28)
- 250 LB.....#1-246 (1916-25)
- one piece, wraparound ram guide
- lower die installed directly in frame
- spring adjustment at right toggle link
- pitman points down
- *50 LB machines #1-683 (1895-1904) have many variations in frame and front end components, and may not be marked.



Transitional

- 25 LB.....#4259-5999 (1929-41)
- 50 LB.....#5000-5999 (1926-41)
- 100LB.....#821- 999 (1928-37)
- some machines have variations in frame, ram, arm, link & guide configurations
- lower die installed in removable die block
- spring adjustment bolt is through right arm
- pitman points down



New Style

- 25 LB.....#6000-8871 (1941-81)
- 50 LB.....#6000-7363 (1941-84)
- 100 LB.....#1000-1574 (1938-80)
- 250 LB.....#301-585 (1925-79)
- 500 LB.....#501-566 (1918-79)
- 2 piece gib style ram guides
- lower die installed in removable die block
- spring adjustment bolt is through right arm
- pitman points up